

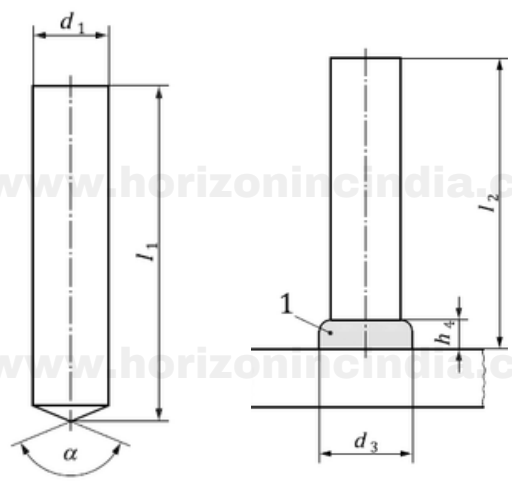


HORIZON INC.

Arc Weld Stud ISO 13918 RD

Material: Stainless Steel A2

Part No: 1068S2



a) Before welding

b) After welding

$d_1 \pm 0.1$	6	8	10	12	14.6	16
d_3	8.5	11	13	16	18.5	21
h_4	4	4	4	5	6	7
$\alpha \pm 7^\circ$	140°	140°	140°	140°	140°	140°
$l_1 \pm 1$	$l_2 + 2.4$	$l_2 + 2.6$	$l_2 + 2.8$	$l_2 + 3.4$	$l_2 + 3.9$	$l_2 + 3.9$

Dimensions in mm

Part Numbers

l_2	6	8	10	12	14.6	16
20	1068S2-06020	1068S2-08020	1068S2-10020	1068S2-12020		
25	1068S2-06025	1068S2-08025	1068S2-10025	1068S2-12025	1068S2-14025	1068S2-16025
30	1068S2-06030	1068S2-08030	1068S2-10030	1068S2-12030	1068S2-14030	1068S2-16030
35	1068S2-06035	1068S2-08035	1068S2-10035	1068S2-12035	1068S2-14035	1068S2-16035
40	1068S2-06040	1068S2-08040	1068S2-10040	1068S2-12040	1068S2-14040	1068S2-16040
50	1068S2-06050	1068S2-08050	1068S2-10050	1068S2-12050	1068S2-14050	1068S2-16050
60	1068S2-06060	1068S2-08060	1068S2-10060	1068S2-12060	1068S2-14060	1068S2-16060
70	1068S2-06070	1068S2-08070	1068S2-10070	1068S2-12070	1068S2-14070	1068S2-16070
80	1068S2-06080	1068S2-08080	1068S2-10080	1068S2-12080	1068S2-14080	1068S2-16080
100	1068S2-06100	1068S2-08100	1068S2-10100	1068S2-12100	1068S2-14100	1068S2-16100

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